

RHD500 / RHD800 (Confrac) Electrical Part-Turn Actuator



For continuous positioning,
Rated torque 500 Nm / 800 Nm (400 / 600 lbf-ft)

Electrical actuator for continuous positioning or step control

Stall proof without the need of position or torque dependent switch-off

Asynchronous three-phase motor

Sturdy gear unit with highly efficient design

Adjustable mechanical limit stops for defined operating range

Hand wheel for emergency operation

Integrated sensors for position and temperature

Signal and power input only via separate, microprocessor-controlled power electronics

Voltage supply 115 V AC or 230 V AC only via special power electronics

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1 Concept

Compact actuator for the operation of final control elements with preferably 90° rotary movement such as flaps, cocks, etc.

The torque is transferred via a lever / linkage bar assembly or the actuator is directly coupled to the cock flange.

A special power electronic unit controls the actuator. The electronic unit serves as the interface between actuator and control system.

During continuous positioning the power electronic unit varies the motor torque steplessly until the actuator force and the restoring

process forces are balanced. High response sensitivity and high positioning accuracy with short positioning time ensure an excellent control quality and a long actuator life.



Note

The ANSI information appears in parentheses after the SI-information.

2 Technical data

2.1 Actuator

Model	RHD500-10	RHD800-10
Rated torque	500 Nm (400 lbf-ft) (adjustable to 0.5 / 0.75 or 1x rated torque)	800 Nm (600 lbf-ft) (adjustable to 0.5 / 0.75 or 1x rated torque)
Starting torque	1.2 x rated torque (break-away torque in end positions for short time 2 x rated torque)	
Rated time for 90°	10 ... 900 s	10 ... 900 s
Operating speed, adjustable	9.0 ... 0.1 °/s	9.0 ... 0.1 °/s
Operating angle	Typically 90° (min. 35°, max. 270°). See instructions for limited operating angle if actuator is equipped with lever and limit stop.	
Weight	approx. 90 kg (198 lb)	approx. 93 kg (205 lb)
Related electronics	For field installation: Model EBN853 ¹⁾ For rack installation: Model EBS852 ²⁾	
Motor type	MCS 71 BA	MCS 80 BA
Sensors	Position and temperature sensor always available.	

1) Data sheet EBN853: 10/68-8 27

2) Data sheet EBS852: 10/68-8 24

2.2 General information

	RHD500 / RHD800
Operating mode	S9; stall proof acc. to IEC 60034-1 / EN 60034-1
Protection class	IP 66
Humidity	≤ 95% average; condensation not permitted
Ambient temperature	-10 ... 65° C (15 ... 150° F) -30 ... 50° C (-20 ... 130° F) -1 ... 85° C (30 ... 185° F)
Mounting position	any position; preferably IMB 3 acc. to IEC 60034-7 / EN 60034-7
Coating	2-layer component epoxy (RAL 9005; black)
Anti-condensation heater (optional)	Motor: Directly power feed from Contrac electronic unit. Signal space: Separate heating resistor; separate power supply or power feed from Contrac electronic unit.
Electrical connection	Plug with crimp snap-in contacts or terminals. Connecting cable for electronics and actuator is optional (see ordering information for electronic unit).
Power supply for motor and sensors	Only via Contrac electronic unit (see data sheet of electronic unit).

2.3 24-pole plug on the actuator

	Crimp pins	Terminals (Option)
Cable gauge	Motor, heater: 1.5 mm ² (16 AWG) Signals: 0.5 mm ² (20 AWG)	2.5 mm ² (14 AWG)
Contact surface	Gold-plated	Motor, signal: Gold-plated Heater: Silver-plated

2.4 Tapped holes for cable glands

Tapped holes for cables	optional adapters*	
M20 x 1.5 (2x)	PG 16 (2x)	NPT 1/2" (2 x)
M25 x 1.5 (1 x)	PG 21 (2x)	NPT 3/4" (1 x)

* Adapter for PG or NPT thread must be ordered separately

3 Electrical connection

3.1 Power Electronic Unit EBN853 (Contrac)

3.1.1 Analog / digital



Note

The electrical connection is provided by a plug on the actuator and the terminals on the electronic unit.

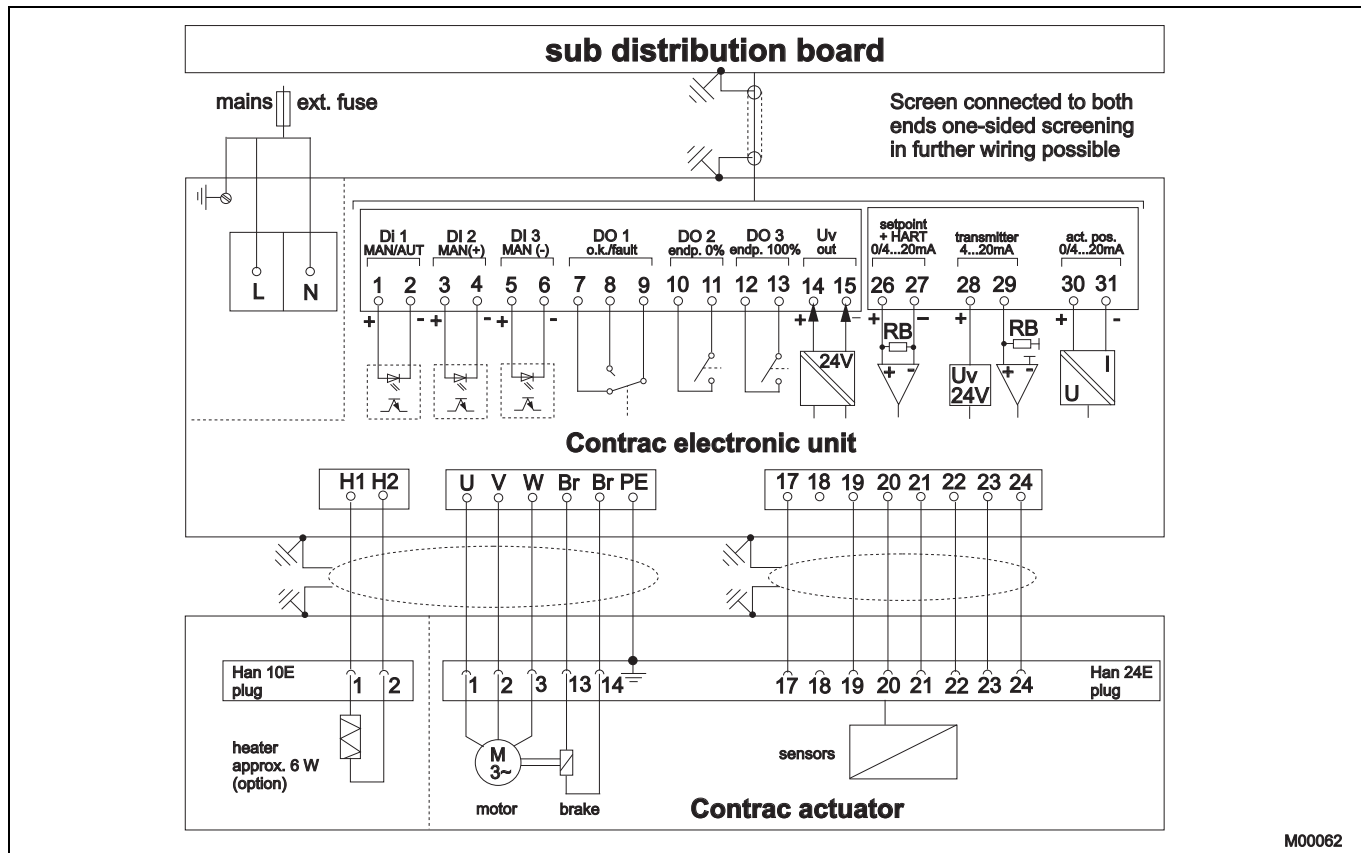


Fig. 1

3.1.2 PROFIBUS DP

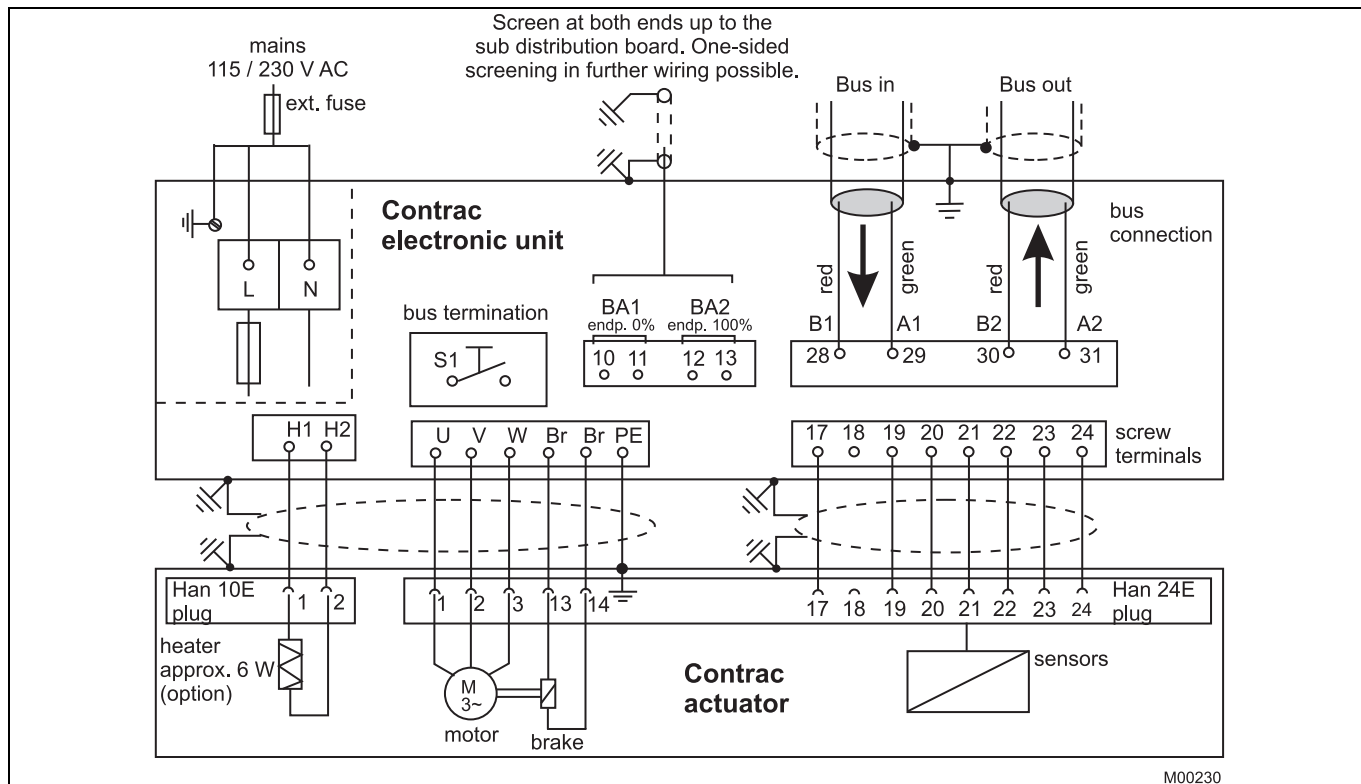


Fig. 2

3.2 Power Electronic Unit EBS852 (Contract)

3.2.1 Analog / digital



Note

The electrical connection is provided by a plug on the actuator and the terminals on the electronic unit.

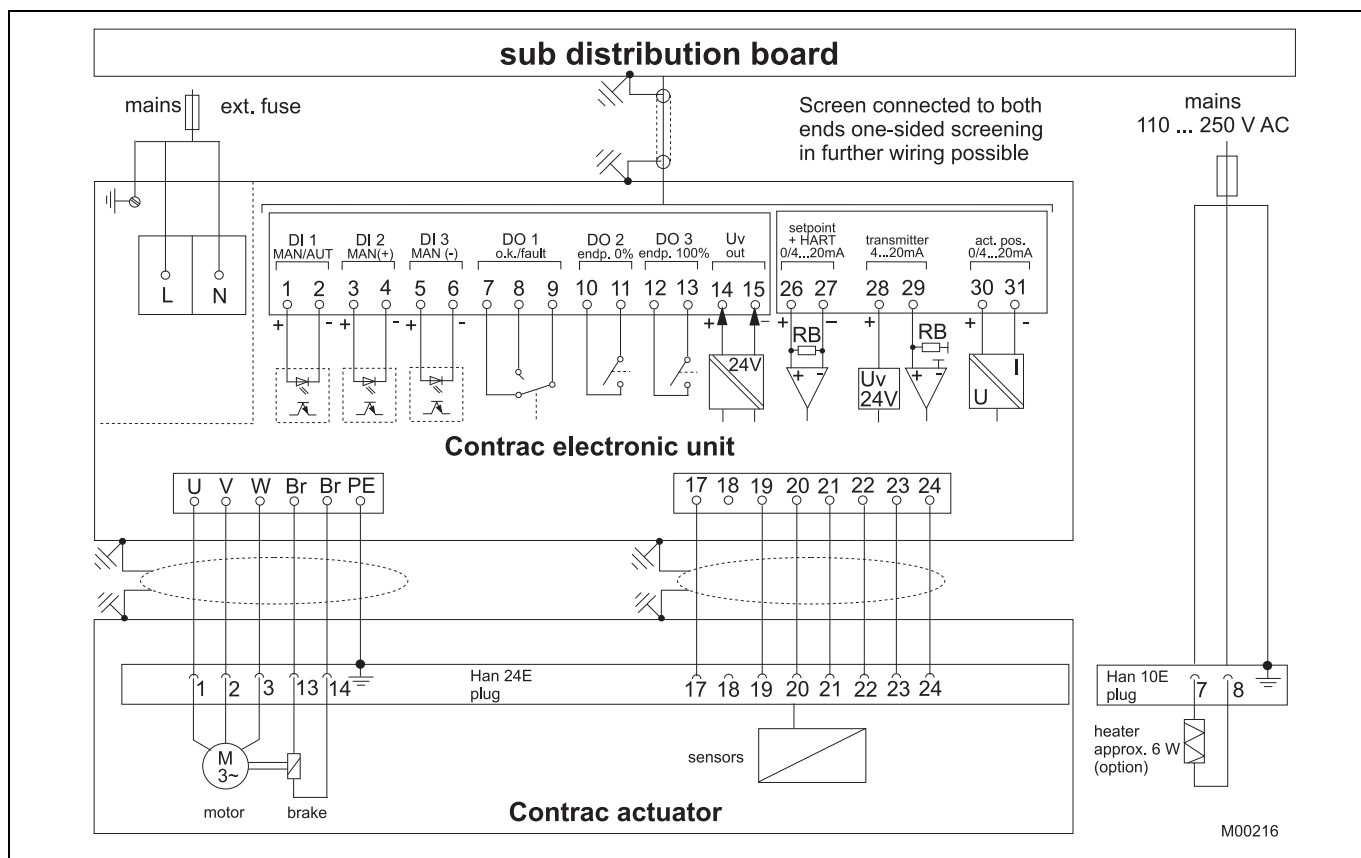


Fig. 3

4 Dimensions

4.1 Part-turn actuators

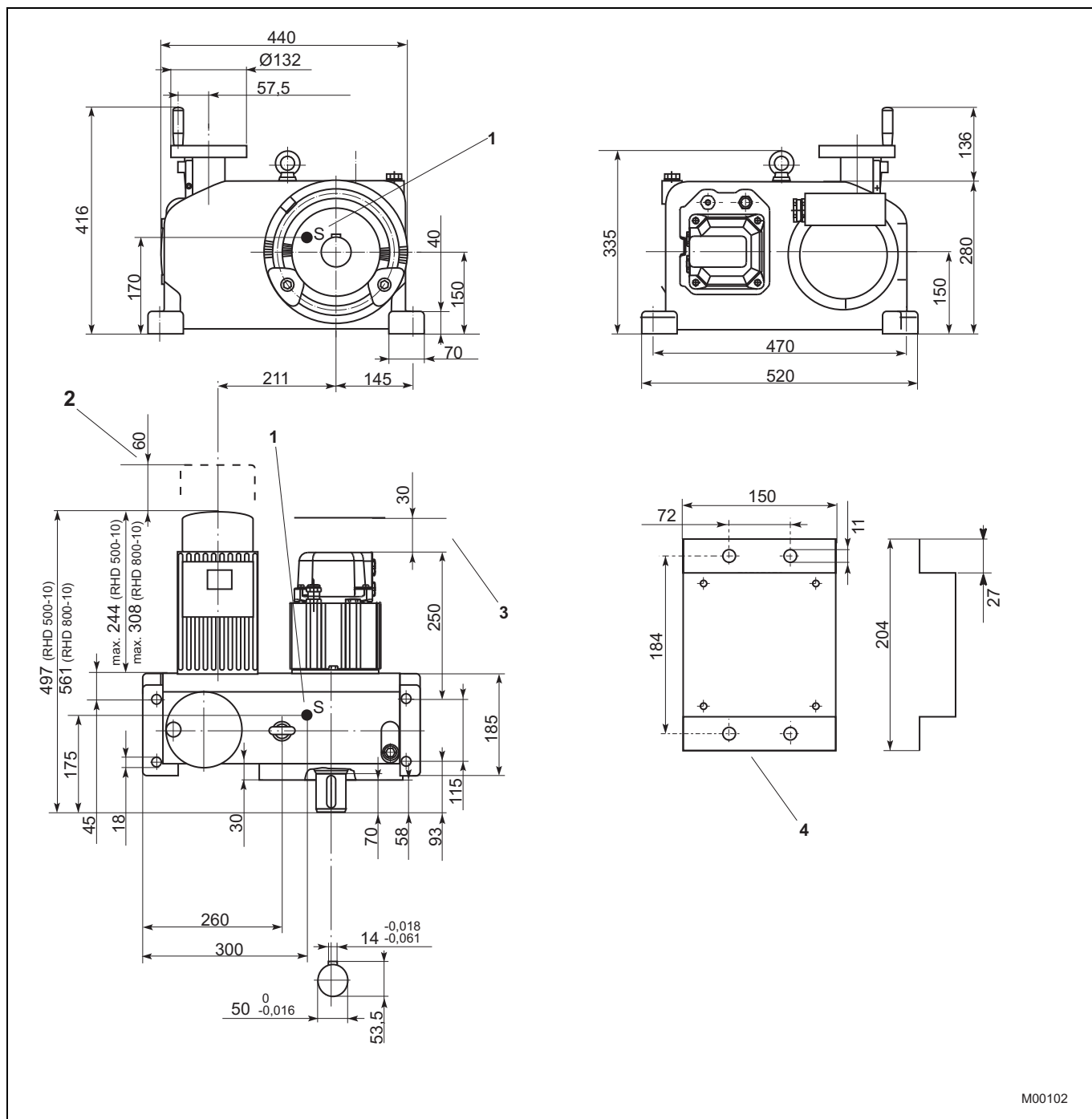
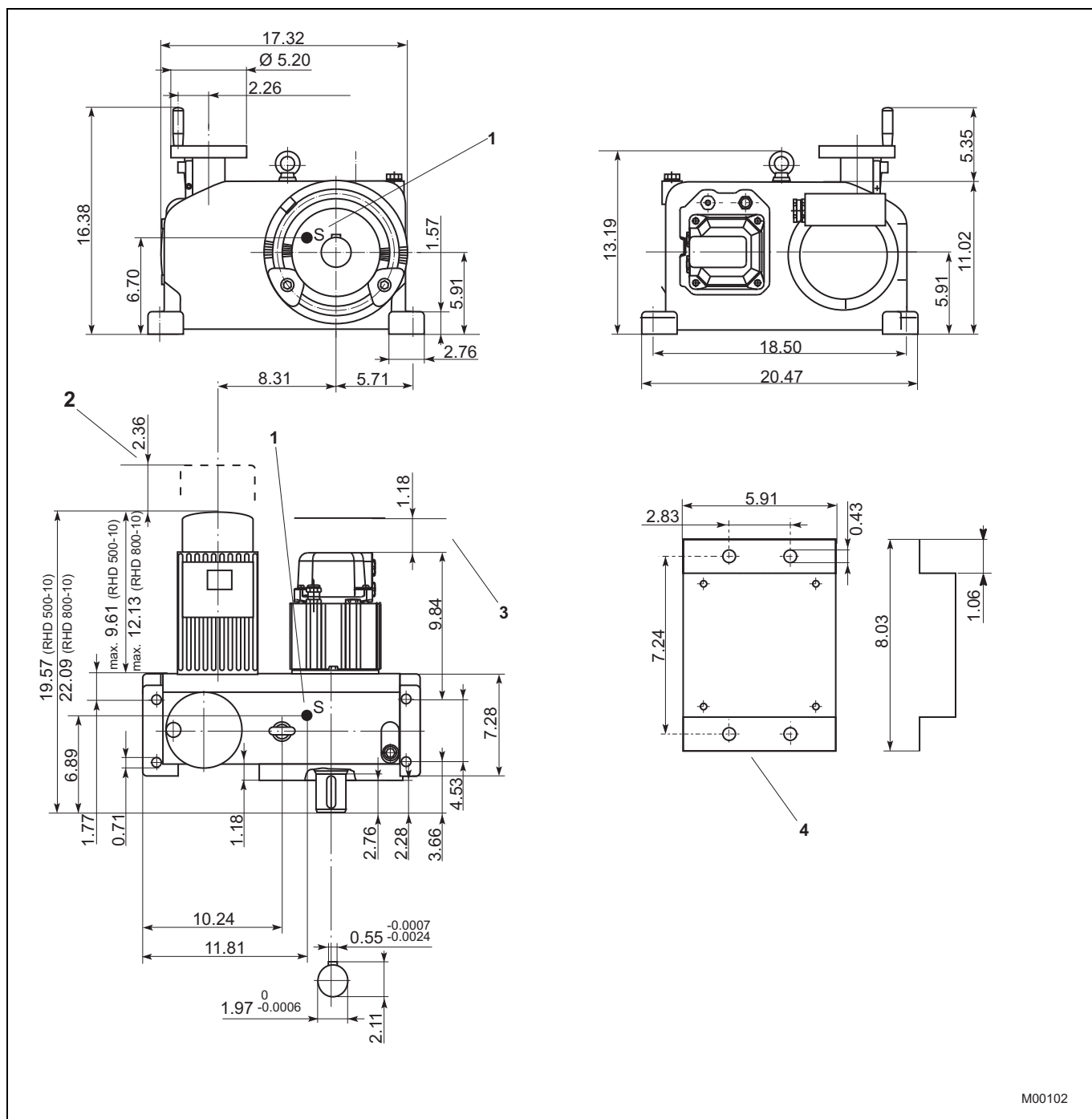


Fig. 4 Dimensions in mm

- 1 S = Center of gravity
- 2 Removal space

- 3 Space for removing the plug
- 4 Plug holder (not to scale)



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Fig. 5 Dimensions in Inch

- 1 S = Center of gravity
- 2 Removal space

- 3 Space for removing the plug
- 4 Plug holder (not to scale)

4.2 Lever

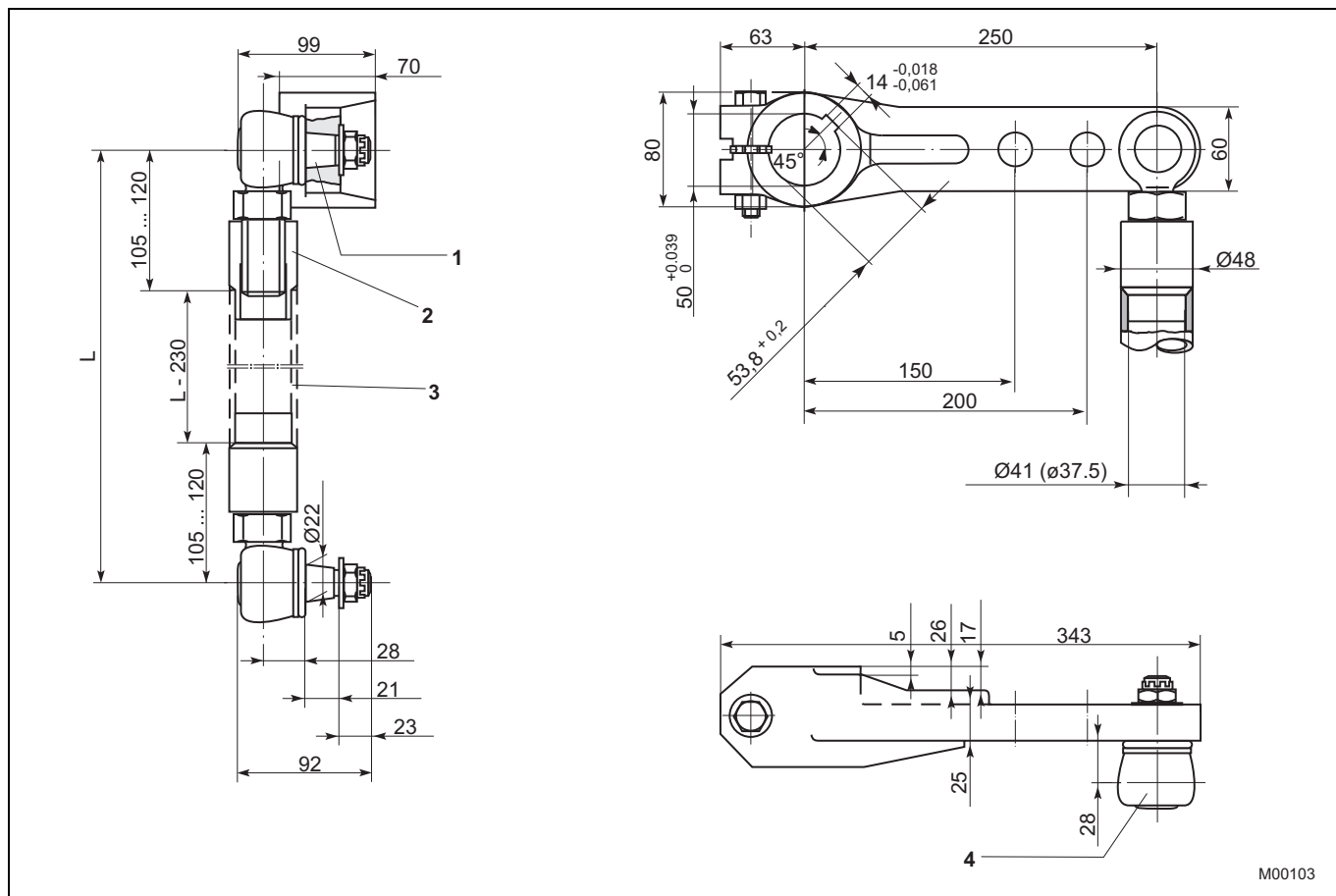


Fig. 6 Dimensions in mm

- 1 Cone 1 : 10
- 2 welding bushings are part of shipment
- 3 Connection pipe 1 1/2" DIN 2440 resp. 1 1/2" schedule 80 pipe size "L" acc. to requirements. The pipe is not included in shipment.

- 4 Angular deflection of ball and socket joint:
 Pointing towards the actuator: max. 3°
 Pointing away from the actuator: max. 10°

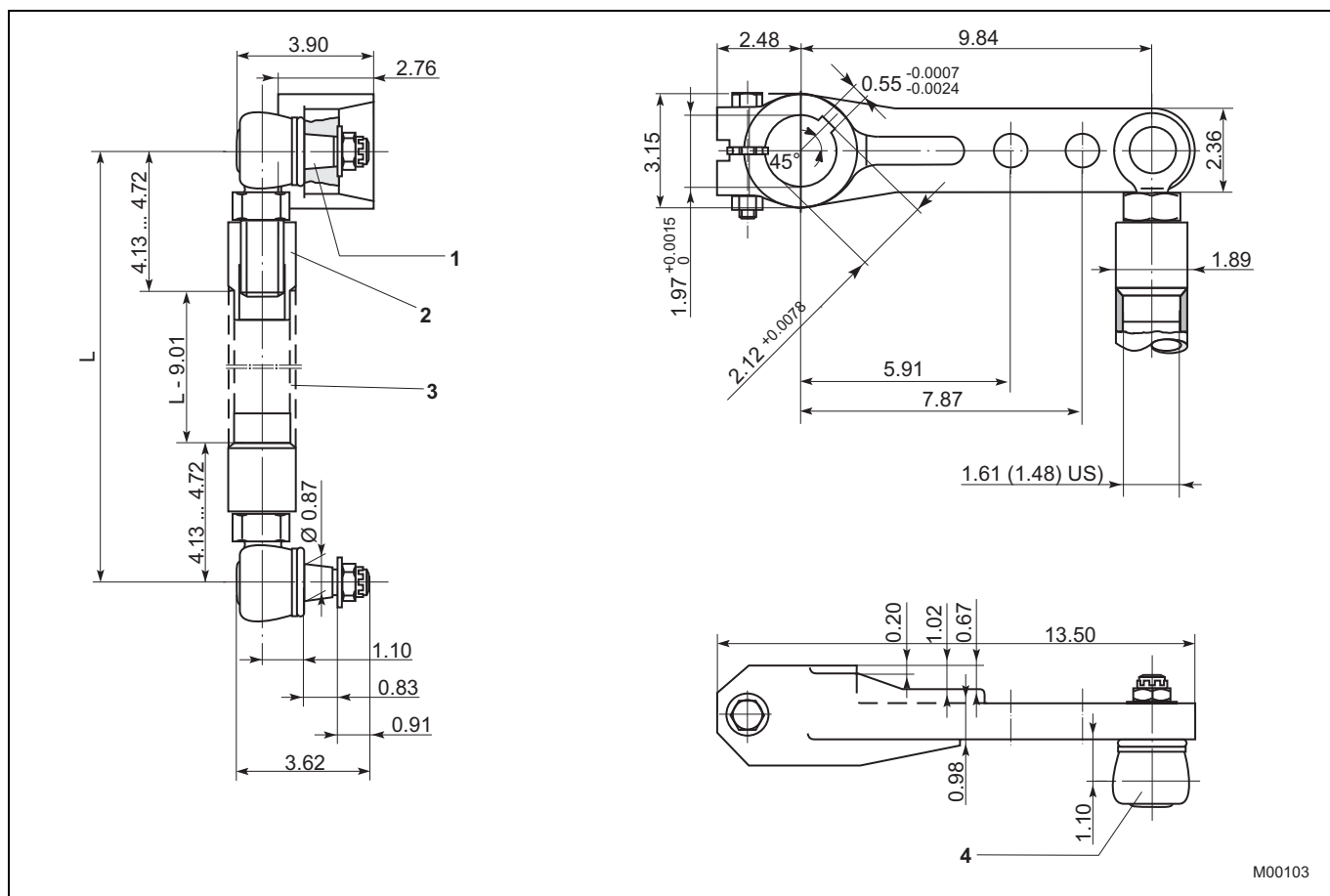


Fig. 7 Dimensions in Inch

- 1 Cone 1 : 10
- 2 welding bushings are part of shipment
- 3 Connection pipe 1 1/2" DIN 2440 resp. 1 1/2" schedule 80 pipe size "L" acc. to requirements. The pipe is not included in shipment.

- 4 Angular deflection of ball and socket joint:
 Pointing towards the actuator: max. 3°
 Pointing away from the actuator: max. 10°

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5 Ordering information

5.1 Electrical Part-Turn Actuators RHD500 / RHD800 (Contract)

Ordering information										
Part-Turn Actuator		Variant digit No.	1 - 7	8	9	10 11	Code			
RHD500 -10		Catalog No.	V68163-							
Rated torque	500 Nm (400 ft-lbs) (adjustable to 50%/75%/100%)									
Rated pos. speed	9.0°/s (adjustable to 9.0 ... 0.1°/s)		0	1	1	1				
RHD800 -10		Catalog No.	V68164-							
Rated torque	800 Nm (600ft-lbs) (adjustable to 50%/75%/100%)									
Rated pos. speed	9.0°/s (adjustable to 9.0 ... 0.1°/s)		0	1	1	2				
Special actuator features										
Select at least one feature per group										
Mechanical connection										
Shaft with key								370		
Lever set, standard design (consists of lever, 2 ball-and-socket joints and 2 welding bushings)								496		
Lever set, US design (consists of lever, 2 ball-and-socket joints and 2 US welding bushings)								374		
Electrical connection										
plug (24-pole) complete, crimped								277		
plug (24-pole) complete, terminals								278		
plug bottom part covered 1)								279		
Ambient temperature range										
-10 ... 65 °C (15 ... 150 °F)								344		
-30 ... 50 °C (-20 ... 130 °F)								341		
-1 ... 85 °C (30 ... 185 °F)								349		

Additional ordering information										
						Code				
Electrical connection thread	set NPT adapter (junction metric / NPT thread)						680			
	set PG adapter (junction metric / PG thread)						681			
Anti condensation heater							360			
Identification on data label	(alphanumeric, max. 32 characters)						294			
Data label with US units							253			
Accessories	cover for male plug (24 pole)						337			
Accessories	plug holder						338			
Certificates	Factory certificate 2.1 acc. to EN 10204						291			
Certificates	Certificate B acc. to EN 10204						292			
Assembly with valve at ABB	(order and pos. no. of valve required)						481			
Operating instruction										
(specify total quantity required, 1 copy without extra charge)										
German	(no specification for 1 copy)						Z1D			
English	(always state Code-No.)						Z1E			

1) female plug with cables to be ordered with electronic unit

Attention!

Electronic unit to be ordered separately

Note: Delivery time for max. 2 pcs. For 3 pcs. or more delivery time on request.

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