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Annual Standstill Maintenance and Verification of The Web Inspection Systems - ULMA 2010, 2020, 3D, NT, NTi and Industrial^{IT} Web Imaging System

An annual standstill maintenance followed by the verification is performed on the basis of a site survey, or without a survey, in case the exact condition of the system is known on other basis.

1. SERVICE PROVIDES

Annual standstill maintenance

- Cleaning of the detector beams, the light beams and the color marker
- Function test and adjustment of the color marker
- Repairs resulting from the site survey that are included in the maintenance program and require standstill of the paper machine
- Other actions based on the maintenance schedule:
 - These actions are determined by the start-up year of the web inspection system.
 - Components marked with "R" in the maintenance schedule and the work related to their replacement have to be agreed on separately.

Verification

- The proper functioning of the web inspection system is verified
- Verification is performed at the start-up of the paper machine after the annual standstill maintenance.
- Checking of the edge inspection functionality
- Checking of the detection levels and adjusting if necessary

Reporting

- Complete report on performed work
- Detailed record of fixed faults
- List of recommended spare parts
- Statement about the life cycle phase of the system for evaluating the spare part and support availability
- Recommendation for next inspection or maintenance and possible corrective actions or improvements
- Information about upgrading options of the web inspection system

2. SERVICE DOES NOT PROVIDE

- Spare parts and work related to their replacement, which will be charged according to valid price list
- Assistance
- Waiting time caused by the customer or his actions
- Upgrades

3. LIABILITIES OF THE PARTIES

The Supplier is responsible for providing the services described in item 1 at the agreed time of delivery. The customer is responsible for providing assistance. In addition, the Customer is responsible for making it possible to perform the above-mentioned actions uninterruptedly at the agreed time of delivery.

4. OTHER TERMS AND CONDITIONS

The General Conditions of Orgalime SE 01 are applied for all deliveries and installations.