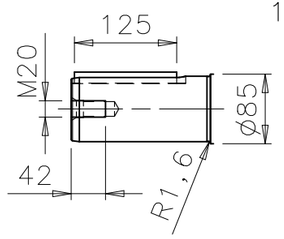
06-10-06 Valid without signature



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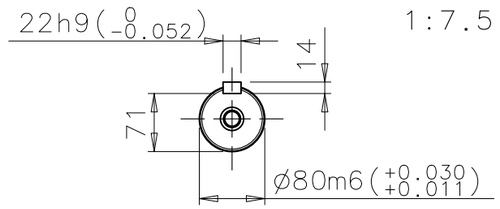
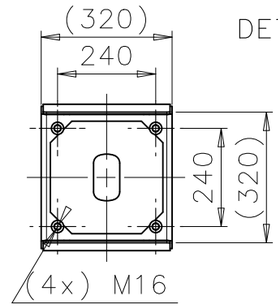
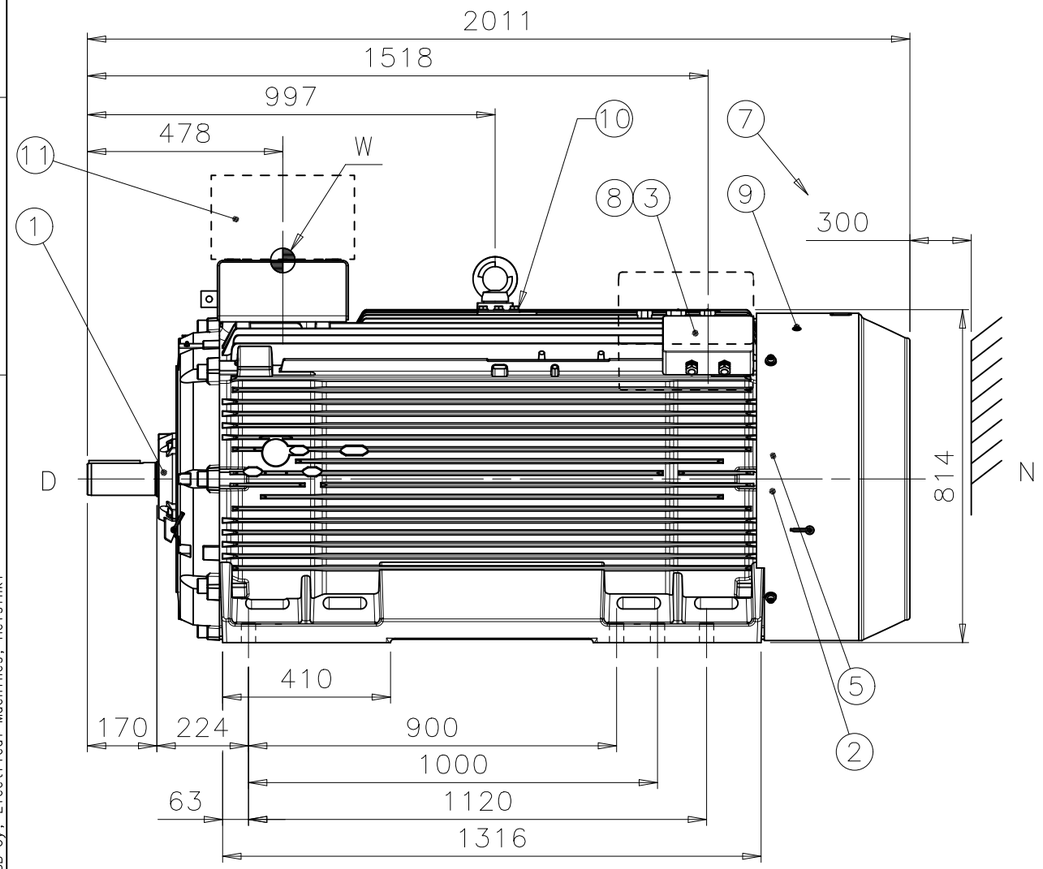
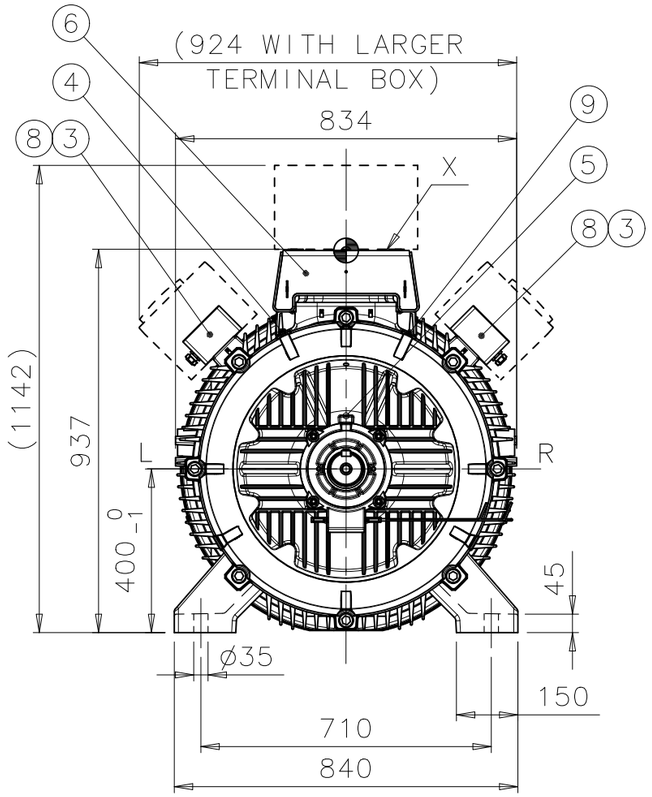


1:7.5

DETAIL X







1	D-BEARING 6317M/C3
2	N-BEARING 6317M/C3 INSULATED 6317M/C3 (OPTIONAL)
3	TERMINAL BOX FOR CONTROL CABLE Ø10-14, 2xM20x1,5 LARGER TERMINAL BOX (OPTIONAL)
4	SPM NIPPLE DE AND NDE
5	PT-100 FOR BEARINGS (OPTIONAL)
6	INTERMEDIATE BOX
7	FREE DISTANCE FOR COOLING
8	TERMINAL BOX FOR HEATING ELEMENT CABLE Ø10-14,1xM20x1,5 (OPTIONAL)
9	GREASING NIPPLE DE AND NDE
10	EARTHING, M12, FOR M3GM MAX 150 MM^2
11	TRANSPORTATION COVER, THREE (3) LEADS OUT 1.5 m (5 ft) SIX (6) LEADS OUT (OPTIONAL)

MAXIMUM MASS FOR MTB ASSEMBLY 600 kg,
MAXIMUM MOMENT FROM MTB ASSEMBLY ACCORDING TO POINT W 1600Nm.

DURING THE INITIAL INSTALLATION PLACE 2 mm SHIMS UNDER THE FEET OF THE MOTOR.
THE CUSTOMER IS RESPONSIBLE FOR THE DESIGN AND CONSTRUCTION OF THE FOUNDATION.
IT SHALL BE SUFFICIENTLY RIGID TO WITHSTAND SHORT CIRCUIT FORCES. TO AVOID RESONANCE VIBRATIONS THE FOUNDATION SHALL BE DESIGNED SO THAT THE NATURAL FREQUENCY OF FOUNDATION TOGETHER WITH MACHINE IS NOT WITHIN ±20% OF RUNNING SPEED FREQUENCY.
THE CUSTOMER IS ALSO RESPONSIBLE FOR LATERAL AND TORSIONAL CRITICAL SPEED ANALYSIS OF THE COMPLETE INSTALLATION.

BEFORE COMMISSIONING, TERMINAL ARRANGEMENT SHALL BE SUCH THAT THE STATOR CONNECTION CABLES ARE COVERED WITH EARTHED PROTECTIVE STRUCTURE (E.G. MAIN TERMINAL BOX AND ADEQUATE INTERMEDIATE BOX).

MAIN TERMINAL BOXES ARE NOT INCLUDED IN MOTOR MANUFACTURER'S DELIVERY.

MAIN TERMINAL BOXES MUST FILL FOLLOWING REQUIREMENTS:
- FOR EXPLOSIVE ENVIRONMENTS EX CERTIFIED
- ENCLOSURE IP55 OR HIGHER ACC. TO SITE CONDITIONS

Rev	Change	Date	Prep.	Approved

Prepared: 2006-08-22 A.MATTILA	Responsible dept.: ATDM/PID	Title: DIMENSION PRINT SQUIRREL CAGE MOTOR	Scale: 1:15
Approved: 2006-08-22 O.LAHTINEN	Take over dept.		
Material		Code: 13 BM 400 A / 400	Language: en
Supersedes	Superseded by	Type: M3BM/GM 400LK2 B3	Size: A3
ABB Oy, Electrical Machines, Helsinki		Document No.: 3GZF500040-239 Revision: A	Sheet: 1/1

General tolerances ISO 2768-mK
Threads according to ISO 965 toleranceclass 6H
Symbols for roughness acc. to ISO 1302