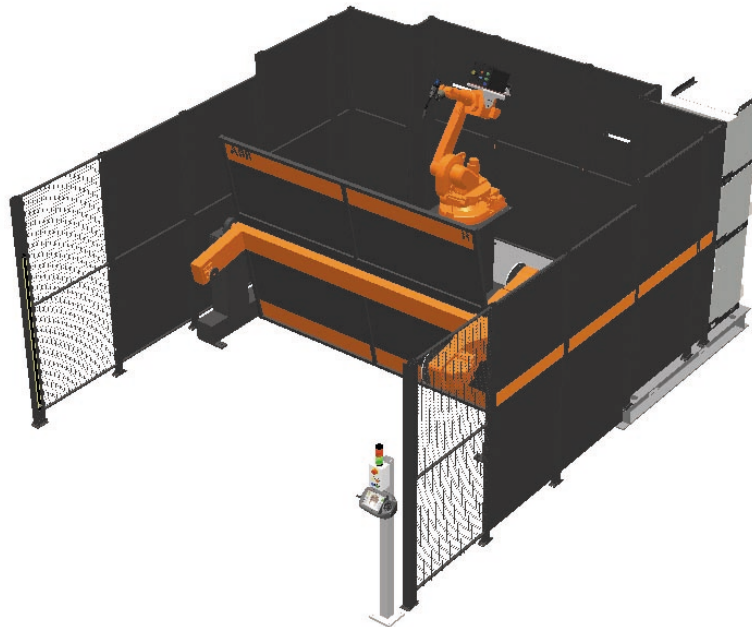


FlexArc® 250K Cell

Global Arc Welding Production Solution



A complete range of fully integrated, standardized welding cells

FlexArc robotic welding cells are complete robot systems available in several flexible and versatile, standard modular packages. The cells are delivered ready to weld.

Flexibility

If new parts are modified, added or specifications change, fixtures can be changed or modified on one station or both. The robot can either weld new or different parts and maintain maximum flexibility of the cell.

Each of ABB's FlexArc Cells are available in virtual format as identical replicas of the actual in Robot-

Studio and can be programmed offline on a personal computer.

Based on our marginal production solutions ABB has standard versions to meet your needs.

Reusability

FlexArc cells have produced millions of parts since their introduction and are industry accepted and proven solutions.

High Productivity

FlexArc cells are standard, pre-engineered solutions designed to permit quick, efficient set-up so you are running production in minutes instead of days.

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TECHNICAL DATA

THE 250K CELL FEATURES

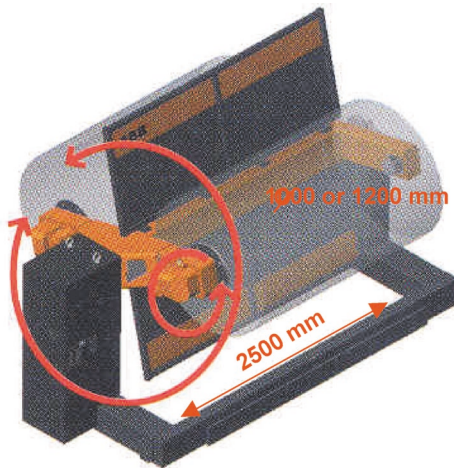
One IRB 1600 or IRB 2400L robot integrated with the IRBP 250K servo positioner
 250K servo positioner
 Perimeter guarding which complies with ANSI/RIA 15.06/1999
 Man/Machine (HMI) Interface
 Welding power supply
 Robotic welding torch (air cooled or water cooled)
 Robotic torch cleaner/dresser
 Metal mounting base (transportable with fork lift pockets)
 Operator present sensing device
 Cables are completely integrated into the base of the cell
 Cell door interlock device

IRBP

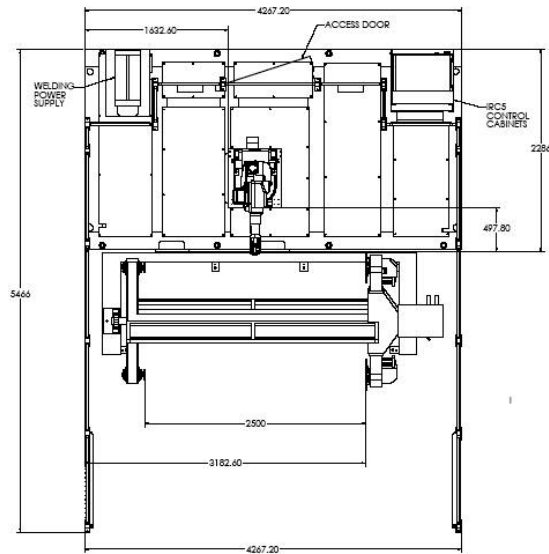
250K

Handling capacity	kg	200
Cont. torque	Nm	350
Max inertia	kgm ²	40
Max bending torque	Nm	650
Max speed	rpm	30
Min interchange time	s	3.2
Max interchange time	s	3.9
Repeatability (r=500)	mm	0.1
Max load diff ø 1000 mm	kg	140
Max load diff ø 1200 mm	kg	120
Optional Equipment	Torch Service Center Incl. BullsEye™, SmarTac™, Fume Hood (incl. lighting), Offline Programming Software, Virtual FlexArc™	

250K SERVO POSITIONER



250K CELL LAYOUT



TYPICAL PRODUCTION CYCLE DESCRIPTION

Operator unloads and loads one fixture while the robot welds on the second fixture. When both the operator and robots have completed their operations, the positioner indexes and the cycle starts again.